### SECTION 12 24 13

### ROLLER WINDOW SHADES

# PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

A. Section Includes:

- 1. Manually operated roller shades with single rollers.
- 2. Motor-operated roller shades with single rollers.
  - a. All electrical and electronic controls and accessories required for a complete control system.

#### B. Related Requirements:

1. Section 061000 "Rough Carpentry" for wood blocking and grounds for mounting roller shades and accessories.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, features, finishes, and operating instructions for roller shades.
- B. Shop Drawings: Show fabrication and installation details for roller shades, including shadeband materials, their orientation to rollers, and their seam and batten locations.
  - 1. Motor-Operated Shades: Include details of installation and diagrams for power, signal, and control wiring.
- C. Samples for Initial Selection: For each type and color of shadeband material.
  - 1. Include Samples of hardware and accessories involving color selection.
- D. Samples for Verification: For each type of roller shade.
  - 1. Shadeband Material: Not less than 10 inches square. Mark interior face of material if applicable.
  - 2. Roller Shade: Full-size operating unit, not less than 16 inches wide by 36 inches long for each type of roller shade indicated.
  - 3. Installation Accessories: Full-size unit.
- E. Product Schedule: For roller shades. Use same designations indicated on Drawings.

## 1.4 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For roller shades to include in maintenance manuals.

## 1.5 QUALITY ASSURANCE

- A. Mockups: Build mockups to verify selections made under sample submittals, demonstrate aesthetic effects, and set quality standards for execution.
  - 1. Locate mockups where directed by Architect.
  - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents.
  - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work.
- B. Electrical Components: NFPA Article 100 listed and labeled by either UL or ETL or other testing agency acceptable to authorities having jurisdiction, marked for intended use, and tested as a system. Individual testing of components will not be acceptable in lieu of system testing.
- C. Anti-Microbial Characteristics: 'No Growth' per ASTM G 21 results for fungi ATCC9642, ATCC 9644, ATCC9645.

## 1.6 DELIVERY, STORAGE, AND HANDLING

A. Deliver roller shades in factory packages, marked with manufacturer, product name, and location of installation using same designations indicated on Drawings.

## 1.7 FIELD CONDITIONS

- A. Environmental Limitations: Do not install roller shades until construction and finish work in spaces, including painting, is complete and dry and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.
- B. Field Measurements: Where roller shades are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Allow clearances for operating hardware of operable glazed units through entire operating range. Notify Architect of installation conditions that vary from Drawings.
- C. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

## PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS, GENERAL

- A. Subject to compliance with requirements, provide Basis of Design Mecho products listed, or comparable products by one of the following:
  - 1. Draper Inc.
  - 2. Hunter Douglas Contract.
  - 3. Insolroll.
  - 4. Bidder may submit Request for Substitution for Basis of Design product PRIOR TO BID per Section 01 60 00 Product Requirements.
- B. Source Limitations: Obtain roller shades and controls from single source from single manufacturer.

#### 2.2 MANUALLY OPERATED SHADES WITH SINGLE ROLLERS

- A. Products: Mecho /5x roller shade system with blackout, 3% open shadecloth,.
  - B. Chain-and-Clutch Operating Mechanisms: With continuous-loop bead chain and clutch that stops shade movement when bead chain is released; permanently adjusted and lubricated.
    - 1. Bead Chains: Stainless steel.
      - a. Loop Length: Full length of roller shade.
      - b. Limit Stops: Provide upper and lower ball stops.
      - c. Chain-Retainer Type: Chain tensioner, sill mounted.
    - 2. Spring Lift-Assist Mechanisms: Manufacturer's standard for balancing roller shade weight and for lifting heavy roller shades.
  - C. Rollers: Corrosion-resistant steel or extruded-aluminum tubes of diameters and wall thicknesses required to accommodate operating mechanisms and weights and widths of shadebands indicated without deflection. Provide with permanently lubricated drive-end assemblies and idleend assemblies designed to facilitate removal of shadebands for service.
    - 1. Roller Drive-End Location: Right side of interior face of shade.
    - 2. Direction of Shadeband Roll: Regular, from back (exterior face) of roller.
    - 3. Shadeband-to-Roller Attachment: Removable spline fitting into integral channel in tube.
  - D. Mounting Hardware: Brackets or endcaps, corrosion resistant and compatible with roller assembly, operating mechanism, installation accessories, and mounting location and conditions indicated.
  - E. Installation Accessories:
    - 1. Front Fascia: Aluminum extrusion that conceals front and underside of roller and operating mechanism and attaches to roller endcaps without exposed fasteners.
      - a. Shape: L-shaped.
      - b. Height: Manufacturer's standard height required to conceal roller and shadeband assembly when shade is fully open, but not less than 3 inches.
      - c. Finish: Clear anodized aluminum.
    - 2. Endcap Covers: To cover exposed endcaps.
    - 3. At blackout shades, provide:

- a. Side Channels: With light seals and designed to eliminate light gaps at sides of shades as shades are drawn down. Provide side channels with shadeband guides or other means of aligning shadebands with channels at tops.
- b. Bottom (Sill) Channel or Angle: With light seals and designed to eliminate light gaps at bottoms of shades when shades are closed.
- 4. Installation Accessories Color and Finish: Where not indicated, as selected by Architect from manufacturer's full range.

## 2.3 MOTOR-OPERATED, SINGLE-ROLLER SHADES

- A. Products: Mecho, ElectroShade System, with blackout, 3% open shadecloth.
- B. Motorized Operating System: Provide factory-assembled, shade-operator system of size and capacity and with features, characteristics, and accessories suitable for conditions indicated, complete with electric motor and factory-prewired motor controls, power disconnect switch, enclosures protecting controls and operating parts, and accessories required for reliable operation without malfunction. Include wiring from motor controls to motors. Coordinate operator wiring requirements and electrical characteristics with building electrical system.
  - 1. Electrical Components: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
  - 2. Electric Motor: Manufacturer's standard tubular, enclosed in roller.
    - a. Electrical Characteristics: 110-V ac.
  - 3. Remote Control: Electric controls with NEMA ICS 6, Type 1 enclosure for recessed or flush mounting. Provide the following for remote-control activation of shades:
    - a. Keyed Control Station: Keyed, maintained-contact, three-position, switch-operated control station with open, close, and off functions. Provide two keys per station.
  - 4. Crank-Operator Override: Crank and gearbox operate shades in event of power outage or motor failure.
  - 5. Limit Switches: Adjustable switches interlocked with motor controls and set to stop shades automatically at fully raised and fully lowered positions.
  - 6. Operating Features:
    - a. Group switching with integrated switch control; single faceplate for multiple switch cutouts.
- C. Motors and Controls
  - 1. Products: WhisperShade IQ2 Electronic Drive with IQ/MLC2 Controller.
  - 2. Tubular, asynchronous (non-synchronous) motors, with built-in reversible capacitor operating at 110v AC (60hz), single phase, temperature Class A, thermally protected, totally enclosed, maintenance free with line voltage power supply equipped with locking disconnect plug assembly furnished with each motor.
  - 3. Conceal motors inside shade roller tube.
  - 4. Maximum current draw for each shade motor of 2.3 amps.
  - 5. Use motors rated at the same nominal speed for all shades in the same room.
  - 6. Total hanging weight of shade band shall not exceed 80 percent of the rated lifting capacity of the shade motor and tube assembly.
  - 7. Upper and lower stopping points (operating limits) of shadeband's shall be programmed into motors via a hand held removable program module / configurator.
  - 8. Intermediate stopping positions for shades shall be a minimum of 4-predefined intermediate positions, for a total of 6-defined and aligned positions. All shades on the same switch circuit with the same opening height shall align at each intermediate stopping position.
  - 9. Encoded Motors shall be addressable via a hand-held removable program module and shall be capable of responding to a minimum of seven different user defined stored addresses including multiple overlapping sub groups and three reserved control input addresses for use by building management systems, life safety systems and other emergency inputs.
- D. Mounting Hardware: Brackets or endcaps, corrosion resistant and compatible with roller assembly, operating mechanism, installation accessories, and mounting location and conditions indicated.

- E. Installation Accessories:
  - 1. Front Fascia: Aluminum extrusion that conceals front and underside of roller and operating mechanism and attaches to roller endcaps without exposed fasteners.
    - a. Shape: L-shaped.
    - b. Height: Manufacturer's standard height required to conceal roller and shadeband assembly when shade is fully open, but not less than 3 inches.
    - c. Finish: Clear anodized aluminum.
  - 2. Endcap Covers: To cover exposed endcaps.
  - 3. At blackout shades, provide:
    - a. Side Channels: With light seals and designed to eliminate light gaps at sides of shades as shades are drawn down. Provide side channels with shadeband guides or other means of aligning shadebands with channels at tops.
    - b. Bottom (Sill) Channel or Angle: With light seals and designed to eliminate light gaps at bottoms of shades when shades are closed.
  - 4. Installation Accessories Color and Finish: Where not indicated, as selected by Architect from manufacturer's full range.

#### 2.4 SHADEBAND

- A. Shadeband Material Flame-Resistance Rating: Comply with 2015 IBC requirements for Class I finish; Provide fabric with flame spread less than 25 per ASTM E84. Testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
- B. Anti-Microbial Characteristics: 'No Growth' per ASTM G 21 results for fungi ATCC9642, ATCC 9644, ATCC9645.
- C. Products: Provide one of the following, as indicated on the Drawings.
  - 1. Equinox Blackout, opaque (blackout).
  - 2. EcoVeil Screen series 1550, 3 percent open.
- D. Light-Blocking (Blackout) Fabric: Woven fabric, stain and fade resistant.
  - 1. Source: Roller-shade manufacturer.
  - 2. Type: PVC-free fiberglass fabric with acrylic backing.
  - 3. Weave: Mesh.
  - 4. Orientation on Shadeband: Up the bolt.
- E. Light-Filtering Fabric: Woven fabric, stain and fade resistant.
  - 1. Source: Roller-shade manufacturer.
  - 2. Type: Laminated shade cloth.
  - 3. Weave: Mesh.
  - 4. Orientation on Shadeband: Up the bolt.
- F. Shadeband Bottom (Hem) Bar: Steel or extruded aluminum, enclosed in sealed pocket of shadeband material.
  - 1. At locations indicated for blackout hardware: Exposed with endcaps and integral light seal at bottom where it meets the sill.
- G. Color: As selected by Architect from manufacturer's full range.

#### 2.5 ROLLER SHADE FABRICATION

- A. Product Safety Standard: Fabricate roller shades to comply with WCMA A 100.1, including requirements for flexible, chain-loop devices; lead content of components; and warning labels.
- B. Use only Delrin engineered plastics by Dupont for all plastic components of shade hardware. Styrene based plastics, and/or polyester, or reinforced polyester will not be acceptable.
- C. Unit Sizes: Fabricate units in sizes to fill window and other openings as follows, measured at 74 deg F:
  - 1. Between (Inside) Jamb Installation: Width equal to jamb-to-jamb dimension of opening in which shade is installed less 1/4 inch per side or 1/2-inch total, plus or minus 1/8 inch. Length equal to head-to-sill or -floor dimension of opening in which shade is installed less 1/4 inch, plus or minus 1/8 inch.
- D. Shadeband Fabrication: Fabricate shadebands without battens or seams to extent possible.

- 1. Vertical Shades: Where width-to-length ratio of shadeband is equal to or greater than 1:4, provide battens and seams at uniform spacings along shadeband length to ensure shadeband tracking and alignment through its full range of movement without distortion of the material.
- 2. Railroaded Materials: Railroad material where material roll width is less than the required width of shadeband and where indicated. Provide battens and seams as required by railroaded material to produce shadebands with full roll-width panel(s) plus, if required, one partial roll-width panel located at top of shadeband.
- E. Access Requirements:
  - 1. Provide shade hardware allowing for the removal of shade roller tube from brackets without removing hardware from opening and without requiring end or center supports to be removed.
  - 2. Provide shade hardware that allows for removal and re-mounting of the shade bands without having to remove the shade tube, drive or operating support brackets.
- F. Hardware and Brackets:
  - 1. Provide shade hardware constructed of minimum 1/8-inch (3.18 mm) thick plated steel or heavier as required to support 150 percent of the full weight of each shade.
  - 2. Provide shade hardware system that allows for field adjustment of motor or replacement of any operable hardware component without removal of brackets.

#### **PART 3 - EXECUTION**

#### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, operational clearances, locations of connections to building electrical system, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 ROLLER SHADE INSTALLATION

- A. Install roller shades level, plumb, and aligned with adjacent units according to manufacturer's written instructions.
  - 1. Opaque Shadebands: Located so shadeband is not closer than 2 inches (51 mm) to interior face of glass. Allow clearances for window operation hardware.
- B. Electrical Connections: Connect motor-operated roller shades to building electrical system.
- C. Turn-Key Single-Source Responsibility for Motorized Interior Roller Shades: The Architect will not produce a set of electrical drawings for the installation of control wiring for the motors, or motor controllers of the motorized roller shades. Power wiring (line voltage) distribution, shall be designed by and provided by the roller shade installer/dealer, including but not limited to the following:
  - 1. Power panels and circuits of sufficient size to accommodate roller shade requirements, extending from connection points indicated on the Drawings.
  - 2. Coordinate with requirements for wiring and routing, before inaccessible areas are constructed.
    - a. Contractor shall provide conduit with pull wire in all areas, which might not be accessible to roller shade contractor due to building design, equipment location or schedule.
  - 3. Dedicated home run wiring terminating in junction boxes in locations designated.
  - 4. All above-ceiling and concealed wiring shall be plenum-rated, or installed in conduit, as required by the electrical code having jurisdiction.

#### 3.3 FIELD QUALITY CONTROL

- A. Manufacture's Field Services: Manufacturer's representative shall inspect and certify that roller window shades were installed according to manufacturer instructions and project requirements.
  - 1. Notify Architect not less than one week in advance of manufacturer's representative site visit.

## 3.4 ADJUSTING

A. Adjust and balance roller shades to operate smoothly, easily, safely, and free from binding or malfunction throughout entire operational range.

# 3.5 CLEANING AND PROTECTION

- A. Clean roller shade surfaces, after installation, according to manufacturer's written instructions.
- B. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure that roller shades are without damage or deterioration at time of Substantial Completion.
- C. Replace damaged roller shades that cannot be repaired, in a manner approved by Architect, before time of Substantial Completion.

## 3.6 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain motor-operated roller shades.

## END OF SECTION 12 24 13